Cast Foundation Stone From Fullerton Finish Systems, Inc.



Engineered For An Attractive, Durable Exterior Finish.

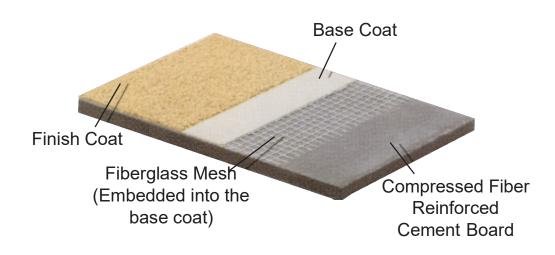
Cast Foundation Stone from Fullerton Finish Systems is a style of EnduraWalTM, which is made of reinforced cement board, has a distinctive acrylic stucco finish coat, and beveled edge. EnduraWalTM is designed with a base coat, fiberglass mesh and strong polymer finish, ensuring you a great look that won't break, shift, or crack.

The Fullerton Finish Systems Advantage...

- Installs easily -- no specialist subcontractors are required.
- Wide choice of color and textures -- custom matches possible.
- Product comes in standard 12" heights for buildings, and 8" heights for trash enclosure units
- To increase speed to market, you can incorporate other products offered by Fullerton Finish Systems onto the same panel, such as BrickWalTM and CastWalTM
- Suitable for ground contact

EnduraWalTM For Great Exteriors.

EnduraWal[™] is engineered for durability because the substrate is compressed fiber reinforced cement board. You can easily add architectural features to achieve design objectives. EnduraWal[™] is made for an intensive-use facility. Panelized, EnduraWal[™] gives you flexibility for fast, easy installation.



The Fullerton Finish System Advantage.

What is the Fullerton Finish System advantage? It is the combination of experience and superior service. Our skilled architectural and engineering staff will assist you with detailed information on attachments and installation. With EnduraWalTM from Fullerton Finish Systems, you get durability, speed, and your desired look.



EnduraWal From Fullerton Finish Systems, Inc.

Veneer Panel Specification

Part 1 - General

1.1 Description

- A. Work described herein consists of furnishing factory fabricated veneer panels with an exterior face of textured polymer finish on mineral fiber reinforced cement board as manufactured in Sand Springs, Oklahoma by Fullerton Finish Systems, Inc. (918) 246-9995
- B. Manufacturer shall have been continuously engaged in the manufacture of exterior wall panels for 35 or more years.
- 1.2 Warranty Manufacturer to warranty from date of purchase against defective materials or workmanship in fabrication for a period of five years.

Part 2 - Products

2.1 Description

- A. Textured polymer finish shall be _____per approved sample. All material shall be obtained from one source to match in color as nearly as possible.
- B. Textured polymer finish shall conform to requirements of ASTM tests: E108 (modified), E84 (tunnel test), D968 (abrasion resistance) and Mil. Std. 810 Method 508.
- C. Mineral fiber reinforced cement board (M.F.B.) substrate shall meet the following minimum requirements:

Compressive Strength (lb/in²)	7000
Flexural Strength (lb/in²)	2000
Percent Moisture Movement	
50% to 90% RH	0.06%
Thermal "R" Value	0.15
Burn Character	

Flame/Smoke

D. Product samples and shop drawings, if required, shall be submitted for approval before panel fabrication.

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2.2 Performance

A. Panel substrate and textured polymer finish shall withstand the following tests without noted change in appearance or material failure:

1,000 hours in Atlas Twinarc weatherometer.

14 cycles salt fog and thermal shock. 100 cycles -50 to +150 degrees F.

B. All testing shall have been performed by an independent testing facility.

Part 3 - Execution

3.1 Erection

- A. Panels shall be erected plumb and true by qualified workman.
- B. Panels shall be aligned and spaced as shown on manufacturer's shop drawings, ifrequired.
- C. Panels shall be handled and attached to building structure as per manufacturer's shop drawings, if required, installation procedure and/or architectural drawings.
- D. All horizontal or vertical panel joints shall be filled with sealant over bond breaker tape.

E. Accessories

- 1. Sealant (Equal to Sashco Big Stretch) shall be applied in accordance with sealant manufacturer's recommendations.
- 2. Bond breaker tape (slick faced polyvinyl chloride tape) minimum of 3/4" wide and equal to #50 by All Type. Tape shall be field applied to surface behind panel joint before panel erection.
- 3. Fasteners shall be low profile self-drilling stainless steel or zinc and clear chromate plated for rust resistance. Fasteners may be color coated to match finish color, if required.
- 4. All the accessories shall be of size, shape and spacing as shown on manufacturer's shop drawings, if required, and/or listed in manufacturer's Installation Guide.



Cast Foundation Stone

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Texture Detail



Beveled Edge Detail





